



# ***PWA-LF***

***LOW FLOW ANSI  
PROCESS PUMP***



## COMPETITIVE ADVANTAGES

### Carbon Steel vs. Ductile Iron

- High strength, impact resistant Carbon Steel liquid ends for improved durability and pressure containment at no additional cost.
- Replaces non-repairable, ductile iron casing and impellers, with repairable carbon steel, for extended component life.

### Flange Arrangement Options

- Standard ANSI class 150# flange pressure rating, flat or raised face design, provided to meet customer specified requirements at no additional cost.
- Optional ANSI class 300# flange (375 PSI MAWP), flat or raised face design, provided at no additional cost over 150# flanges.



**5 Year Unconditional Power Frame Warranty is Standard at No Additional Cost.**



### Power Frame Superiority

- Superior high strength carbon steel vs. inferior cast iron power frame material.
- Addresses environmental and safety concerns.
- Exclusive finned bearing frame for maximum heat dissipation.
- Convenient dual oil level sight glasses provide flexible viewing as standard.
- Internal surfaces cleaned, rust preventative applied, and enamel coated assuring internal casting cleanliness.



### Shaft and Bearing Assembly

- Upgraded 316 SS vs. 4140 steel pump shaft is standard at no additional cost.
- Proven flinger disk lubrication device to ensure effective bearing lubrication. Provides 30% increased bearing L-10 life and minimum 15°F lower bearing operating temperatures compared to flood oil design.



Standard bore



Tapered bore



Big bore



Component seal



Single cartridge seal



Dual cartridge seal

### Seal Chamber / Sealing Solutions

- Multiple seal chambers for maximum sealing flexibility for all process applications.
- Accommodates all mechanical seal manufacturer's component and ANSI cartridge seal configurations.
- Supports the full array of CPI seal support system options.
- Ensures superior leak protection with maximum heat dissipation, maximizing seal life and pump reliability.

**All materials are USA sourced to meet all Country of Origin requirements.**

### PWA-LF Case and Impeller

- Precisely machined discharge channel and circular casing volute providing higher efficiencies and stable hydraulics at low flows.
- Multi vane open radial impeller providing reduced pulsations, vibration and impeller vane stress.
- Fully shrouded for exceptional vane strength during low flow operations.
- Balance holes reducing bearing thrust loads for extended bearing life and lower stuffing box pressure for increased seal life.





## PWA-LF LOW FLOW ANSI PROCESS PUMP

### LEVERAGING TECHNOLOGY

PumpWorks Industrial leverages technology by providing:

- Superior manufacturing capabilities.
- Company owned USA foundry.
- Extensive inventory selection.
- Professional, reliable service.



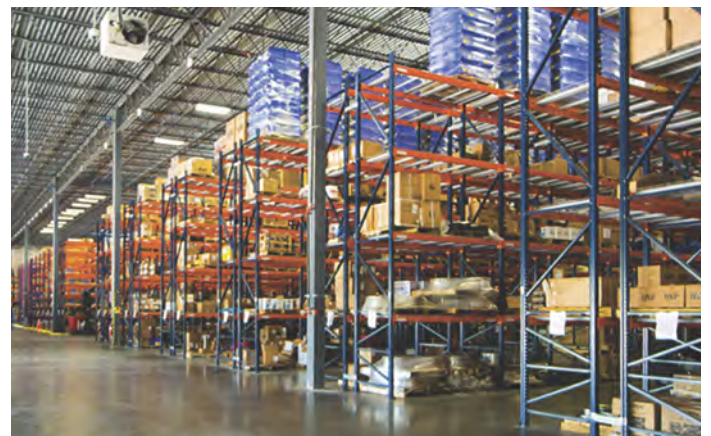
### FOUNDRY PumpWorks Castings

- Precision investment cast impellers yields exceptionally smooth surface finish ensuring repeatable, efficient hydraulic performance.
- One ton piece part capacity. Metallurgies from Carbon Steel through Titanium.
- Complete in house casting inspection includes certified spectrographic, hardness, physical properties and live casting X-ray analysis.



### MANUFACTURING

- All of our pumps are manufactured and tested in the United States of America, utilizing exclusive state-of-the-art manufacturing equipment and US foundries for all castings. This ensures consistent quality, product availability, and low cost of ownership.



### INVENTORY

- Pump and component inventory in a variety of material options are strategically located through the Northern hemisphere ensuring consistent, rapid shipment tailored to customer requirements.

### SERVICE

- Fully staffed professional sales and service teams providing superior customer support is available 24/7/365.
- ePOD Pump Selector access by end users and specifiers available online at no additional cost at [www.pumpworksindustrial.com](http://www.pumpworksindustrial.com)



## DESIGN FEATURES AND BENEFITS

### ● Casing Gasket

- Fully confined to maximize liquid sealing
- Protects casing fits from corrosion, therefore increase maintenance ease and proper alignment during reassembly

### ● Seal Chamber / Sealing Options

- Multiple seal chambers for maximum sealing flexibility for all process applications.
- Accommodates all mechanical seal manufacturer's component and ANSI cartridge seal configurations
- Supports the full array of CPI seal support system options
- Ensures superior leak protection with maximum heat dissipation, maximizing seal life and pump reliability.

### ● Circular Casing

- Precisely machined discharge channel and circular casing volute providing higher efficiencies and stable hydraulics at low flows
- Precision serrated flange face finish for optimum gasket retention and sealing
- Carbon Steel ASTM A216 material standard for improved durability and pressure containment
- Class 150# standard and 300# option
- Self venting, centerline mounted discharge flange
- Casing thickness exceeds ASME B73.1 specification for increased casing life

### ● Delivery

- Pump components strategically inventoried for rapid shipment in a variety of material options

### ● Low Flow Impeller

- Multi-vane open radial impeller providing reduced pulsations
- Fully shrouded for exceptional vane strength during low flow operations
- Balance holes reducing bearing thrust loads for extended bearing life and lower stuffing box pressure and increased seal life

### ● Quality

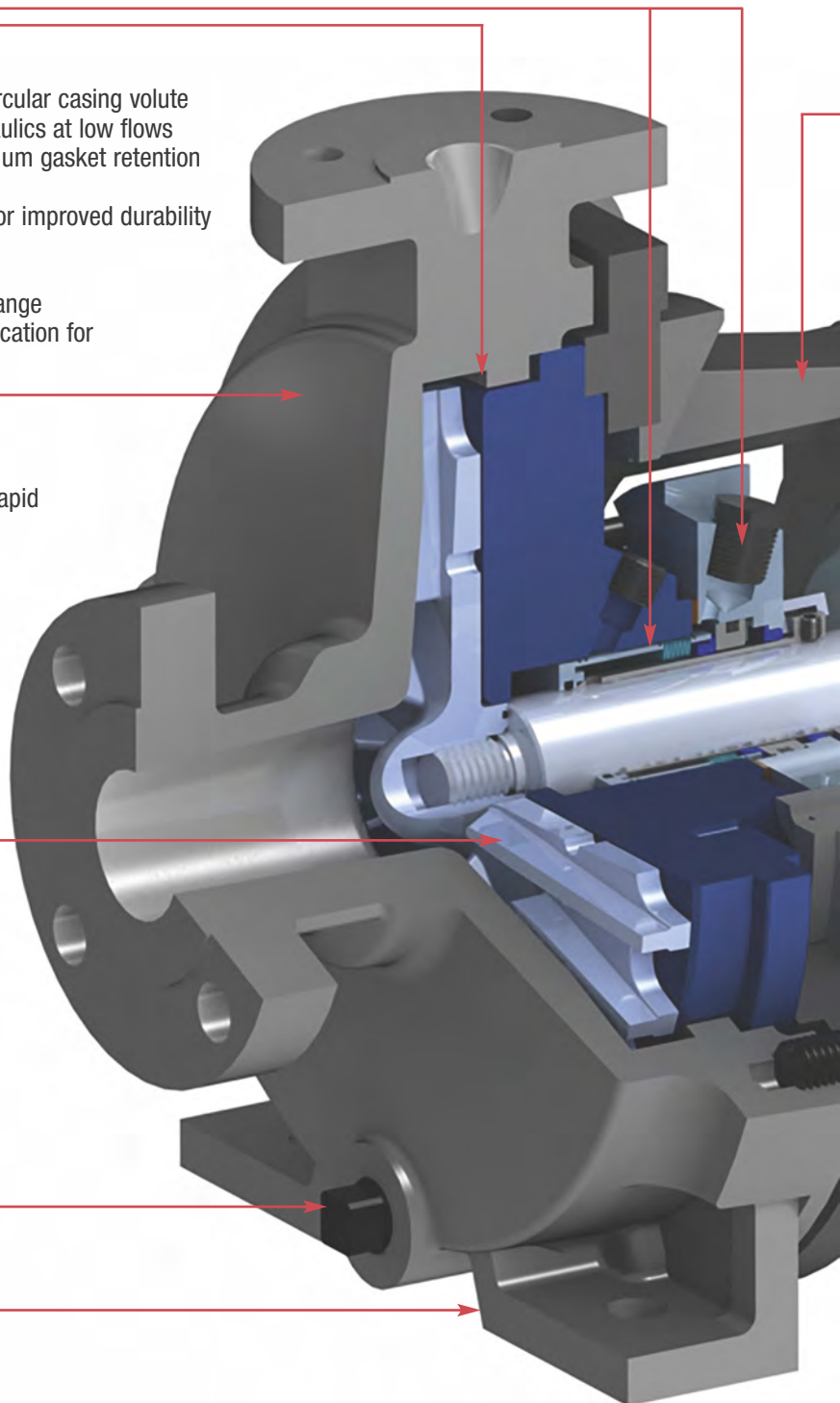
- Manufactured and tested in the USA

### ● Casing Drain

- Optional casing drain and drain piping

### ● Foot Mounted Casing

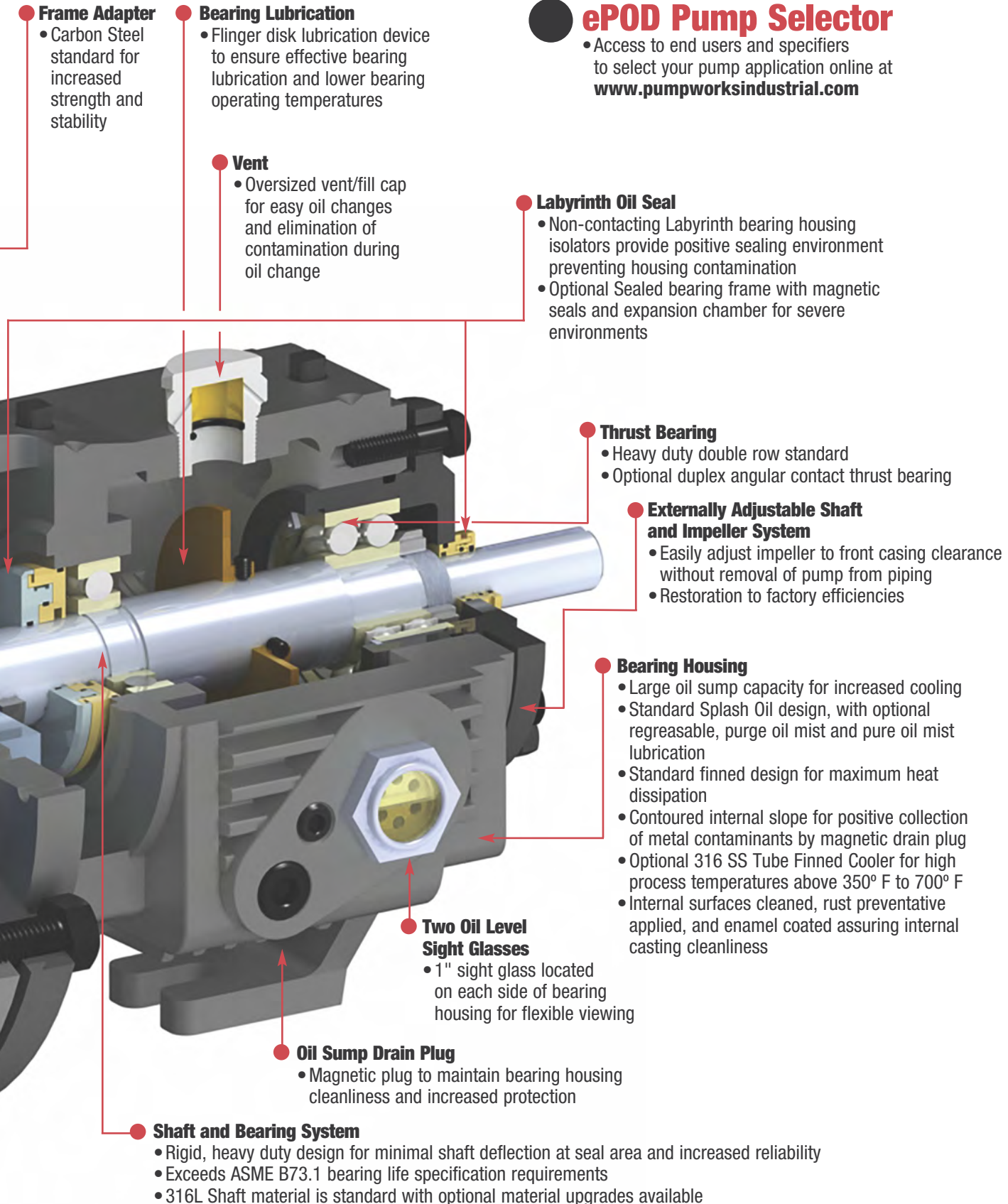
- Maximum casing stability and support for back pull out maintenance feature
- Reduced vibration





## ePOD Pump Selector

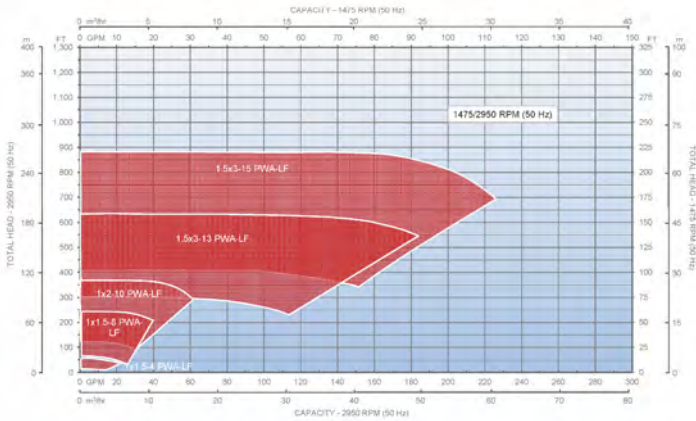
- Access to end users and specifiers to select your pump application online at [www.pumpworksindustrial.com](http://www.pumpworksindustrial.com)



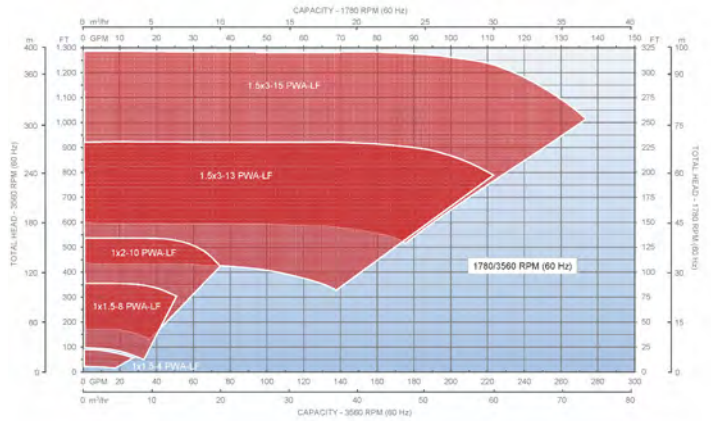
# PWA-LF LOW FLOW ANSI PROCESS PUMP

## HYDRAULIC PERFORMANCE COVERAGE

### 50 Hz Performance Coverage



### 60 Hz Performance Coverage



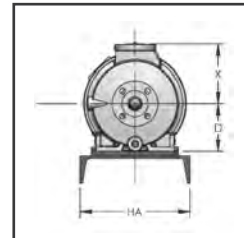
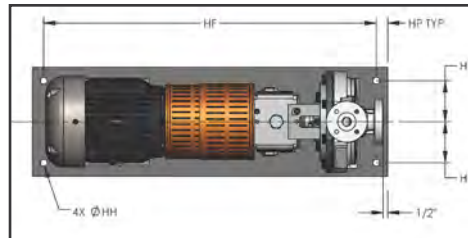
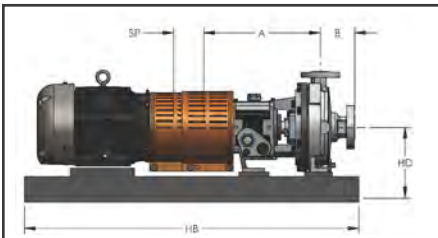
### Capabilities

- Capacities to 61 m<sup>3</sup>/h | 270 GPM
- Heads to 390 m | 1,280 ft
- Temperatures to 371° C | 700° F
- Pressures to 31 bar | 450 PSIG

Visit our web site at [www.pumpworksindustrial.com](http://www.pumpworksindustrial.com) and specify flow and performance needs and obtain pump selection and performance curve.



*Performances shown are nominal and are to be used for preliminary selection only.*



Not to be used for construction unless certified by manufacturer.

## PUMP DIMENSIONS AND WEIGHTS

Dimensions in inches (mm), weights in lbs. (kg)

FRAME	SIZE	ANSI DESIGNATION	DISCHARGE SIZE	SUCTION SIZE	X	A	B	D	SP	WEIGHT BARE PUMP lb (kg)
GROUP 1	1x1.5X4	AA	1	1.5	6.5 (165)	13.5 (343)	4.0 (102)	5.25 (133)	3.75 (95)	84 (38)
	1x1.5X8	AA	1	1.5						100 (45)
GROUP 2	1x2X10	A05	1	2	8.5 (216)	19.5 (495)	4.0 (102)	8.25 (210)	3.75 (95)	200 (91)
GROUP 3	1.5X3X13	A20	1.5	3	10.5 (267)	19.5 (495)	4.0 (102)	10.0 (254)	3.75 (95)	285 (129)
	1.5X3X15	N/A	1.5	3	12.75 (324)	19.5 (495)	4.0 (102)	10.0 (254)	3.75 (95)	400 (181)

*Weights and dimensions are approximate and not to be used for construction.*

## BASEPLATE DIMENSIONS AND WEIGHTS

Dimensions in inches (mm), weights in lbs. (kg)

MAX NEMA FRAME	ANSI BASEPLATE NUMBER	HA	HB	HD Max				HE	HF	HH	HP TYP	WEIGHT lb (kg)
				D=5.25 (133)	D=8.25 (210)	D=10 (254)	D=14.5 (368)					
184T	139	12 (381)	39 (991)	9 (229)				4.5 (114)	36.5 (927)	0.75 (19)	1.25 (32)	124 (56)
256T	148	15 (457)	48 (1219)	10.5 (267)				6 (152)	45.5 (1156)	0.75 (19)	1.25 (32)	195 (89)
326TS	153	18 (533)	53 (1346)	12.88 (327)				7.5 (191)	50.5 (1283)	0.75 (19)	1.25 (32)	258 (117)
184T	245	12 (381)	45 (1143)		12 (305)	13.75 (349)		4.5 (114)	42.5 (1080)	0.75 (19)	1.25 (32)	133 (61)
215T	252	15 (457)	52 (1321)		12.38 (314)	14.13 (359)		6 (152)	49.5 (1257)	0.75 (19)	1.25 (32)	189 (86)
286T	258	18 (533)	58 (1473)		13 (330)	14.75 (375)		7.5 (191)	55.5 (1410)	1 (25)	1.25 (32)	278 (127)
365T	264	21 (533)	64 (1626)		13.88 (353)	14.75 (375)		7.5 (191)	61.5 (1562)	1 (25)	1.25 (32)	395 (180)
405TS	268	24 (660)	68 (1727)		14.88 (378)	14.88 (378)		9.5 (241)	65.5 (1664)	1 (25)	1.25 (32)	430 (196)
449TS	280	26 (660)	80 (2032)		15.88 (403)	15.88 (403)		9.5 (241)	77.5 (1969)	1 (25)	1.25 (32)	437 (198)
286T	368	24 (660)	68 (1727)				19.25 (489)	9.5 (241)	65.5 (1664)	1 (25)	1.25 (32)	456 (208)
405T	380	26 (660)	80 (2032)				19.25 (489)	9.5 (241)	77.5 (1969)	1 (25)	1.25 (32)	580 (263)
449T	398	26 (660)	98 (2489)				19.25 (489)	9.5 (241)	95.5 (2426)	1 (25)	1.25 (32)	839 (382)

*Weights and dimensions are approximate and not to be used for construction.*

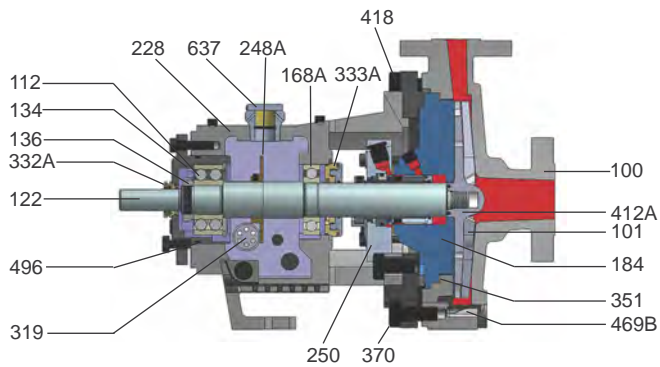
# PWA-LF LOW FLOW ANSI PROCESS PUMP

## PARTS LIST AND MATERIALS OF CONSTRUCTION

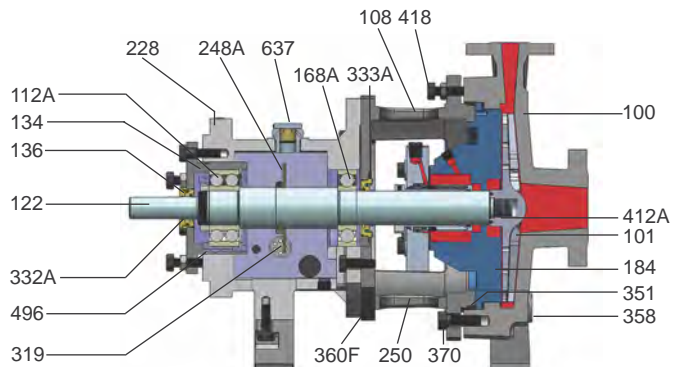
Item Ref Number	Part Name	Carbon Steel w/ 316L SS Impeller		316L SS	CA6NM (12 % Chrome)	Duplex SS	Super Duplex SS	Alloy 20	Monel	Nickel	Hastelloy B, C & G	Titanium
100	Casing	Carbon Steel		316L SS	CA6NM (12%Chrome)	Duplex SS CD4 Gr1B	Super Duplex SS CD4 Gr5A	Alloy 20	Monel	Nickel	Hastelloy B, C & G	Titanium
101	Impeller	316L SS		316L SS	CA6NM (12%Chrome)	Duplex SS CD4 Gr1B	Super Duplex SS CD4 Gr5A	Alloy 20	Monel	Nickel	Hastelloy B, C & G	Titanium
105	Lantern Ring	Glass Filled Teflon										
106	Packing, Stuffing Box	Teflon - Impregnated Fibers										
108	Adapter, Frame	Carbon Steel										
112A	Thrust Bearing	Double Row Angular Contact - note (1)										
122	Shaft - Less Sleeve	316L SS (Optional Alloy 20 & Duplex SS A2205)				Duplex A2205		Alloy 20	Monel	Nickel	Hastelloy B, C & G	Titanium
122	Shaft with Sleeve	316L SS (Optional Alloy 20 & Duplex SS A2205)										
126	Shaft Sleeve	316L SS (Optional Alloy 20 & Duplex SS A2205)				Super Duplex SS	Super Duplex SS	Alloy 20	Monel	Nickel	Hastelloy B, C & G	Titanium
134	Thrust Bearing Housing	Carbon Steel										
136	Bearing Lock Nut and Lock Washer	Steel										
168A	Radial Bearing	Single Row Deep Groove										
184	Cover, Stuffing Box (Packed Box)	Carbon Steel	Carbon Steel	316L SS	CA6NM (12%Chrome)	Duplex SS CD4 Gr1B	Super Duplex SS CD4 Gr5A	Alloy 20	Monel	Nickel	Hastelloy B, C & G	Titanium
184	Seal Chamber (Mechanical Seal)	Carbon Steel	Carbon Steel	316L SS	CA6NM (12%Chrome)	Duplex SS CD4 Gr1B	Super Duplex SS CD4 Gr5A	Alloy 20	Monel	Nickel	Hastelloy B, C & G	Titanium
228	Frame, Bearing	Carbon Steel										
248A	Flinger with Set Screws	Bronze with Steel Set Screws										
250	Gland - Seal/Packing	316L SS			CA6NM (12%Chrome)	Duplex SS CD4 Gr1B	Super Duplex SS CD4 Gr5A	Alloy 20	Monel	Nickel	Hastelloy B, C & G	Titanium
370H	Stud/Nut, Cover to Adapter	304SS										
319	Sight Glass - Oil	Glass/Steel										
332A	Labyrinth Seal (Outboard)	Bronze										
333A	Labyrinth Seal (Inboard)	Stainless Steel/Bronze										
351	Gasket, Casing	Aramid Fiber with Binder										
358	Plug, Casing Drain (Optional)	Carbon Steel	Carbon Steel	316L SS	CA6NM (12%Chrome)	Duplex SS CD4 Gr1B	Super Duplex SS CD4 Gr5A	Alloy 20	Monel	Nickel	Hastelloy B, C & G	Titanium
360F	Gasket, Frame to Adapter	Buna Rubber										
360C	Gasket, Bearing End Cover	Cellulose Fiber with Binder										
370	Cap Screw, Adapter to Casing	Stainless Steel, ASTM A193										
412A	O-ring, Impeller	Glass Filled Teflon										
418	Jacking Bolt	304SS										
469B	Dowel Pin, Frame to Adapter	Steel										
496	O-ring, Bearing Housing	Buna Rubber										
637	Filter Vent	Carbon Steel										

(1) Duplex angular contact bearing Standard on Group 3, Bearing Frame and optional on Group 1 and 2.

**GROUP 1** Sectional View PWA-LF



**GROUP 2 / GROUP 3** Sectional View PWA-LF



# PWA-LF LOW FLOW ANSI PROCESS PUMP

## TECHNICAL DATA All dimensions in inches and (mm)

		GP1	GP2	GP3
Shaft	Shaft Diameter at Impeller	0.75 (19)	1 (25)	1.25 (32)
	Diameter in Stuffing Box/Seal Chamber			
	(Less sleeve)	1.375 (35)	1.75 (45)	2.125 (54)
	(With sleeve)	1.125 (29)	1.5 (38)	1.875 (48)
	Diameter Between Bearings	1.5 (38)	2.125 (54)	2.5 (64)
	Diameter at Coupling	0.875 (22)	1.125 (29)	1.875 (48)
	Overhang	6.125 (156)	8.375 (213)	8.375 (213)
	Maximum Shaft Deflection	0.002 (0.05)		
	Shaft Deflection Index ( $L^3/D^4$ )			
Sleeve	(Less sleeve)	64	63	29
	(With sleeve)	143	116	48
Bearings	Outside Diameter thru Stuffing Box/Seal Chamber	1.375 (35)	1.75 (45)	2.125 (54)
	Radial	6207	6309	6311
	Thrust	3306	3309	7310
	Bearing Span	4.125 (105)	6.75 (171)	6.875 (164)
Large Bore Seal Chamber	Bore	2.875 (73)	3.5 (89)	3.875 (98)
Stuffing Box	Bore	2 (51)	2.5 (64)	2.875 (73)
Maximum Power Limits	HP (kW) per 100 RPM	1.1 (0.82)	3.4 (2.6)	5.6 (4.2)
Maximum Allowable Working Pressure note 3	MAWP PSI (kPa)*	up to 285 PSI (1965 kPa) at 100° F with 150 # flanges		
		up to 450 PSI (3103 kPa) at 100° F with 300# flanges – note 1		
		Consult Pressure Temperature chart for various temperatures		
Maximum Temperature note 2	Oil or Grease Lubricated Bearing Frame without Optional Cooling	350° F (177° C)		
	Oil Lubricated Power Frame with Option Cooling	700° F (370° C)		
Casing	Corrosion Allowance	0.125 (3) minimum		

1. Pressure ratings to 740 PSI (5137 kPa) - consult factory.
2. Tube Finned Cooler, Jacketed Sealed Chamber, Graphite Impeller O-ring and Casing Gasket for temperatures from 450° F (232° C) to 700° F (370° C).
3. Hydro-static test pressure equal to 1.5 times Maximum Allowable Working Pressure.

### Test Facilities

- Test flows up to 7,500 GPM.
- Discharge test pressures up to 740 PSI.
- Supply tank rated from full vacuum to 65 psi.
- 460 volt through 500 HP, 3600 RPM
- Variable Frequency Drive for precise speed control through 500 HP @ 460 volt.

See our Test Facilities Brochure for more information.



### Typical Industries

- Chemical/Petrochemical
- Pulp and Paper
- Food and Beverage
- Oil and Gas
- Primary Metals Manufacturing
- Mining
- Power Generation
- Waste Treatment
- General Industrial

